



Electronic / Electrical Enclosures



Aluminium Die Cast Enclosures

DEM Manufacturing is recognised as a market leader in the manufacture and supply of aluminium enclosures, branded Deltron Enclosures. Manufactured and developed to our own design, Deltron enclosures are the original choice for engineers looking for a universal, robust and lightweight enclosure which is easily customisable.

With smooth walls and close fitting lids featuring locating lugs, Deltron Enclosures offer superior quality and a perfect solution for many types of applications including those used in demanding environmental conditions such as medical, military and aerospace.

Offering the largest range available from a European supplier, and with a huge range of standard and flanged options, Deltron offers the engineer many size, colour, shape and paint finish variations. Adding to this are Deltron's comprehensive ranges of IP certified sealed enclosures which are widely used to house equipment in marine, food preparation and renewable energy applications. Available in IP66 and IP68 variants, and also semi conductive IP66 and IP68, allowing greater flexibility and increased EMI/RFI performance.

Deltron Enclosures are hugely popular and are utilised by many leading OEMs and engineers globally.





Standard Enclosures

Deltron's standard range of enclosures offers an extremely versatile solution for electronics and electrical circuitry.

Features:

- > Available in 15 size options
- > 7 standard finishes available;
 - plain unpainted
 - grey, black or blue paint in powder coat
 - grey, black or blue paint in nylon coat
- > Complete with close fitting lids, secured by four, six or eight countersunk stainless steel screws
- > PCB guides in selected sizes for added simplicity
- > Excellent RFI EMI screening properties for housing electronic circuits and components
- > Available customised to your requirements including colour matching, silk screen printing and PEM inserts
- > DEM Manufacturing's newly expanded processing department offers a full machining service using CNC machining centres and EdgeCAM software. DEM's highly skilled engineers are qualified and experienced in traditional tool making techniques ensuring delivery of a quality product to your exact specifications
- > DEM's engineers are supported by SolidWORKS 3D modelling software, and have full use of 3D printing facilities
- > DEM also offer a full box build assembly service. Please see our section on Customisation for more details on the services available
- > For detailed drawings and 3D models visit www.dem-uk.com/deltron-enclosures

BOX SIZE (MM)				ORDER CODE		
PCB guide	L	W	H	Plain	Powder Coated	Nylon Coated
	88.9	34.9	29.5	459-0010	461-0010**	462-0010**
	114.3	63.5	29.5	459-0020	461-0020**	462-0020**
	114.3	88.9	54.9	459-0030	461-0030**	462-0030**
	114.3	64.5	54.9	459-0040	461-0040**	462-0040**
	171.5	120.6	54.9	459-0050	461-0050**	462-0050**
	171.5	120.6	105.7	459-0060	461-0060**	462-0060**
	222.3	146	54.9	459-0070	461-0070**	462-0070**
	222.3	146	105.7	459-0080	461-0080**	462-0080**
•	275	175	65	459-0090	461-0090**	462-0090**
•	139.7	101.6	76	459-0100	461-0100**	462-0100**
•	165	127	76	459-0110	461-0110**	462-0110**
•	120	100	35	459-0120	461-0120**	462-0120**
•	250	250	99.3	459-0130	461-0130**	462-0130**
•	80	55	25	459-0140	461-0140**	462-0140**
•	60	55	30	459-0150	461-0150**	462-0150**

• Boxes with PCB guides **Colour Option - Code Suffix: Grey = A Blue = B Black = E



Flanged Enclosures

Deltron's standard flanged range offers an excellent value and extremely versatile solution for electrical and electronic assemblies

Features:

- > 9 standard sizes available with the added benefit of a mounting flange with four pre drilled mounting holes
- > 7 standard finishes available;
 - plain unpainted
 - grey, black or blue paint in powder coat
 - grey, black or blue paint in nylon coat
- > Complete with close fitting lids, secured by four, six or eight countersunk stainless steel screws, also available in black
- > PCB guides in selected sizes for added simplicity
- > Excellent RFI EMI screening properties for housing electronic circuits and components
- > Available customised to your requirements including colour matching, silk screen printing and PEM inserts
- > DEM Manufacturing's newly expanded processing department offers a full machining service using CNC machining centres and EdgeCAM software. DEM's highly skilled engineers are qualified and experienced in traditional tool making techniques ensuring delivery of a quality product to your exact specifications
- > DEM's engineers are supported by SolidWORKS 3D modelling software, and have full use of 3D printing facilities
- > DEM also offer a full box build assembly service. Please see our section on Customisation for more details on the services available
- > For detailed drawings and 3D models visit www.dem-uk.com/deltron-enclosures



BOX SIZE (MM)					ORDER CODE		
PCB guide	L	L (exc Flg)	W	H	Plain	Powder Coated	Nylon Coated
•	114.3	89.2	35.1	29.5	455-0010	457-0010**	458-0010**
•	139.7	114.1	63.6	29.5	455-0020	457-0020**	458-0020**
•	139.7	114.2	89.1	54.9	455-0030	457-0030**	458-0030**
•	139.7	114.7	63.7	54.9	455-0040	457-0040**	458-0040**
•	202	171.8	120.8	54.9	455-0050	457-0050**	458-0050**
•	202	171.8	120.8	105.7	455-0060	457-0060**	458-0060**
•	252	222.6	146.4	54.9	455-0070	457-0070**	458-0070**
•	170	140	101.6	76	455-0100	457-0100**	458-0100**
•	150	119.8	100.2	35	455-0120	457-0120**	458-0120**

• Boxes with PCB guides **Colour Option - Code Suffix: Grey = A Blue = B Black = E





IP66 Enclosures

Deltron's IP66 range of enclosures is ideal if your application requires protection against dust and water ingress from powerful jets of water. These enclosures are suitable for use in a wide range of industries including food preparation, medical, outdoor and high humidity situations, and are certified to BSEN60529:1992

- > Available in 15 size options
- > 7 standard finishes available;
 - plain unpainted
 - grey, black or blue paint in powder coat
 - grey, black or blue paint in nylon coat
- > Complete with close fitting dust tight lids and self-adhesive IP66 rubber seal, secured by four, six or eight countersunk stainless steel screws
- > PCB guides in selected sizes for added simplicity
- > Sealed to IP66 and certified to BSI
- > Dust proof, splash proof, shower proof and protection from powerful jets of water
- > Excellent RFI EMI screening properties for housing electronic circuits and components
- > Available customised to your requirements including colour matching, silk screen printing and PEM inserts
- > DEM Manufacturing's newly expanded processing department offers a full machining service using CNC machining centres and EdgeCAM software. DEM's highly skilled engineers are qualified and experienced in traditional tool making techniques ensuring delivery of a quality product to your exact specifications
- > DEM's engineers are supported by SolidWORKS 3D modelling software, and have full use of 3D printing facilities
- > DEM also offer a full box build assembly service. Please see our section on Customisation for more details on the services available
- > For detailed drawings and 3D models visit **www.dem-uk.com/deltron-enclosures**

BOX SIZE (MM)				ORDER CODE		
PCB guide	L	W	H	Plain	Powder Coated	Nylon Coated
	88.9	34.9	30.5	460-0010	453-0010**	454-0010**
	114.3	63.5	30.5	460-0020	453-0020**	454-0020**
	114.3	88.9	55.9	460-0030	453-0030**	454-0030**
	114.3	64.5	55.9	460-0040	453-0040**	454-0040**
	171.5	120.6	55.9	460-0050	453-0050**	454-0050**
	171.5	120.6	106.7	460-0060	453-0060**	454-0060**
	222.3	146	55.9	460-0070	453-0070**	454-0070**
	222.3	146	106.7	460-0080	453-0080**	454-0080**
•	275	175	66	460-0090	453-0090**	454-0090**
•	139.7	101.6	77	460-0100	453-0100**	454-0100**
•	165	127	77	460-0110	453-0110**	454-0110**
•	120	100	36	460-0120	453-0120**	454-0120**
•	250	250	101.3	460-0130	453-0130**	454-0130**
•	80	55	26	460-0140	453-0140**	454-0140**
•	60	55	31	460-0150	453-0150**	454-0150**

• Boxes with PCB guides **Colour Option - Code Suffix: Grey = A Blue = B Black = E



IP66 Flanged Enclosures

If your application requires protection against dust and water ingress from powerful jets of water, then Deltron's IP66 range of enclosures is just what you need. These enclosures are suitable for a wide range of applications including food preparation, medical, outdoor and high humidity situations, and are certified to BSEN60529:1992

- > 9 standard sizes available, with the added benefit of a mounting flange with four pre drilled mounting holes.
- > 7 standard finishes available;
 - plain unpainted
 - grey, black or blue paint in powder coat
 - grey, black or blue paint in nylon coat
- > Complete with close fitting dust tight lids and self-adhesive rubber seal, secured by four, six or eight countersunk stainless steel screws
- > PCB guides in selected sizes for added simplicity
- > Available customised to your requirements including colour matching, silk screen printing and PEM inserts
- > DEM Manufacturing's newly expanded processing department offers a full machining service using CNC machining centres and EdgeCAM software. DEM's highly skilled engineers are qualified and experienced in traditional tool making techniques ensuring delivery of a quality product to your exact specifications
- > DEM's engineers are supported by SolidWORKS 3D modelling software, and have full use of 3D printing facilities
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- > For detailed drawings and 3D models visit www.dem-uk.com/deltron-enclosures



BOX SIZE (MM)					ORDER CODE		
PCB guide	L	L (exc Flg)	W	H	Plain	Powder Coated	Nylon Coated
•	114.3	89.2	35.1	30.5	456-0010	463-0010**	464-0010**
•	139.7	114.1	63.6	30.5	456-0020	463-0020**	464-0020**
•	139.7	114.2	89.1	55.9	456-0030	463-0030**	464-0030**
•	139.7	114.7	63.7	55.9	456-0040	463-0040**	464-0040**
•	202	171.8	120.8	55.9	456-0050	463-0050**	464-0050**
•	202	171.8	120.8	106.7	456-0060	463-0060**	464-0060**
•	252	222.6	146.4	55.9	456-0070	463-0070**	464-0070**
•	170	140	101.6	77	456-0100	463-0100**	464-0100**
•	150	119.8	100.2	36	456-0120	463-0120**	464-0120**

• Boxes with PCB guides **Colour Option - Code Suffix: Grey = A Blue = B Black = E



IP66 / IP68 Enclosures

Deltron's IP66 and IP68 enclosures are certified to BSEN60529:1992. These enclosures offer IP68 protection for depths of 5 Metres for up to 1 hour, and are therefore ideal for applications in harsh environments e.g. marine, military, renewable energy and high humidity situations.

- > Available in 15 size options
- > 7 standard finishes available;
 - plain unpainted
 - grey, black or blue paint in powder coat
 - grey, black or blue paint in nylon coat
- > Complete with close fitting lids and a watertight self-adhesive rubber seal, secured by four, six or eight countersunk stainless steel screws
- > PCB guides in selected sizes for added simplicity
- > Sealed to IP68, which is the highest grade of protection defined in BS EN60529:1992. Certified for up to 5 metres for 1 hour
- > Suitable for demanding applications including, food preparation, medical, marine and military
- > Available customised to your requirements including colour matching, silk screen printing and PEM inserts
- > DEM Manufacturing's newly expanded processing department offers a full machining service using CNC machining centres and EdgeCAM software. DEM's highly skilled engineers are qualified and experienced in traditional tool making techniques ensuring delivery of a quality product to your exact specifications
- > DEM's engineers are supported by SolidWORKS 3D modelling software, and have full use of 3D printing facilities
- > DEM also offer a full box build assembly service. Please see our section on Customisation for more details on the services available
- > For detailed drawings and 3D models visit www.dem-uk.com/deltron-enclosures

PCB guide	BOX SIZE (MM)			ORDER CODE		
	L	W	H	Plain	Powder Coated	Nylon Coated
	88.9	34.9	30.5	480-0010	481-0010**	482-0010**
	114.3	63.5	30.5	480-0020	481-0020**	482-0020**
	114.3	88.9	55.9	480-0030	481-0030**	482-0030**
	114.3	64.5	55.9	480-0040	481-0040**	482-0040**
	171.5	120.6	55.9	480-0050	481-0050**	482-0050**
	171.5	120.6	106.7	480-0060	481-0060**	482-0060**
	222.3	146	55.9	480-0070	481-0070**	482-0070**
	222.3	146	106.7	480-0080	481-0080**	482-0080**
•	275	175	66	480-0090	481-0090**	482-0090**
•	139.7	101.6	77	480-0100	481-0100**	482-0100**
•	165	127	77	480-0110	481-0110**	482-0110**
•	120	100	36	480-0120	481-0120**	482-0120**
•	250	250	100.3	480-0130	481-0130**	482-0130**
•	80	55	26	480-0140	481-0140**	482-0140**
•	60	55	31	480-0150	481-0150**	482-0150**

• Boxes with PCB guides **Colour Option - Code Suffix: Grey = A Blue = B Black = E



IP66 / IP68 Flanged Enclosures

Deltron's IP66 and IP68 enclosures are certified to BSEN60529:1992. These enclosures offer IP68 protection for depths of 5 Metres for up to 1 hour, and are therefore ideal for applications in harsh environments e.g. marine, military, renewable energy and high humidity situations.

- > 9 standard sizes available with the added benefit of a mounting flange with four pre drilled mounting holes.
- > 7 standard finishes available;
 - plain unpainted
 - grey, black or blue paint in powder coat
 - grey, black or blue paint in nylon coat
- > Complete with close fitting lids and watertight self-adhesive rubber seal, secured by four, six or eight countersunk stainless steel screws
- > PCB guides in selected sizes for added simplicity
- > Sealed to IP68, which is the highest grade of protection defined in BS EN60529:1992. Certified for up to 5 metres for 1 hour
- > Suitable for demanding applications including, food preparation, medical, marine and military.
- > Available customised to your requirements including colour matching, silk screen printing and PEM inserts
- > DEM Manufacturing's newly expanded processing department offers a full machining service using CNC machining centres and EdgeCAM software. DEM's highly skilled engineers are qualified and experienced in traditional tool making techniques ensuring delivery of a quality product to your exact specifications
- > DEM's engineers are supported by SolidWORKS 3D modelling software, and have full use of 3D printing facilities
- > DEM also offer a full box build assembly service. Please see our section on Customisation for more details on the services available
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BOX SIZE (MM)					ORDER CODE		
PCB guide	L	L (exc Flg)	W	H	Plain	Powder Coated	Nylon Coated
•	114.3	89.2	35.1	30.5	483-0010	484-0010**	485-0010**
•	139.7	114.1	63.6	30.5	483-0020	484-0020**	485-0020**
•	139.7	114.2	89.1	55.9	483-0030	484-0030**	485-0030**
•	139.7	114.7	63.7	55.9	483-0040	484-0040**	485-0040**
•	202	171.8	120.8	55.9	483-0050	484-0050**	485-0050**
•	202	171.8	120.8	106.7	483-0060	484-0060**	485-0060**
•	252	222.6	146.4	55.9	483-0070	484-0070**	485-0070**
•	170	140	101.6	77	483-0100	484-0100**	485-0100**
•	150	119.8	100.2	36	483-0120	484-0120**	485-0120**

• Boxes with PCB guides **Colour Option - Code Suffix: Grey = A Blue = B Black = E





IP66 / IP68 EMI RFI Enclosures

Deltron's latest range of IP66 and IP68 aluminium enclosures has now been developed to include enhanced EMI and RFI protection. These enclosures are ideally suitable for the most demanding electrical and environmental conditions in marine, industrial, food preparation, transportation, leisure, military and aerospace. All are certified to BSEN60529:1992

- > Available in 15 size options
- > 7 standard finishes available;
 - plain unpainted
 - grey, black or blue paint in powder coat
 - grey, black or blue paint in nylon coat
- > Sealed to IP68, which is the highest grade of protection defined in BS EN60529:1992. Certified for up to 5 metres for 1 hour
- > Complete with close fitting lids and semi-conductive watertight silicone seal, secured by four, six or eight countersunk stainless steel screws
- > Incorporates a semi-conductive sealing mechanism which maintains conductivity between the lid and box
- > PCB guides in selected sizes for added simplicity
- > Available customised to your requirements including colour matching, silk screen printing and PEM inserts
- > DEM Manufacturing's newly expanded processing department offers a full machining service using CNC machining centres and EdgeCAM software. DEM's highly skilled engineers are qualified and experienced in traditional tool making techniques ensuring delivery of a quality product to your exact specifications
- > DEM's engineers are supported by SolidWORKS 3D modelling software, and have full use of 3D printing facilities
- > DEM also offer a full box build assembly service. Please see our section on Customisation for more details on the services available
- > For detailed drawings and 3D models visit www.dem-uk.com/deltron-enclosures

PCB guide	BOX SIZE (MM)			ORDER CODE		
	L	W	H	Plain	Powder Coated	Nylon Coated
	88.9	34.9	30.5	480-C010	481-C010**	482-C010**
	114.3	63.5	30.5	480-C020	481-C020**	482-C020**
	114.3	88.9	55.9	480-C030	481-C030**	482-C030**
	114.3	64.5	55.9	480-C040	481-C040**	482-C040**
	171.5	120.6	55.9	480-C050	481-C050**	482-C050**
	171.5	120.6	106.7	480-C060	481-C060**	482-C060**
	222.3	146	55.9	480-C070	481-C070**	482-C070**
	222.3	146	106.7	480-C080	481-C080**	482-C080**
•	275	175	66	480-C090	481-C090**	482-C090**
•	139.7	101.6	77	480-C100	481-C100**	482-C100**
•	165	127	77	480-C110	481-C110**	482-C110**
•	120	100	36	480-C120	481-C120**	482-C120**
•	250	250	100.3	480-C130	481-C130**	482-C130**
•	80	55	26	480-C140	481-C140**	482-C140**
•	60	55	31	480-C150	481-C150**	482-C150**

• Boxes with PCB guides **Colour Option - Code Suffix: Grey = A Blue = B Black = E



IP66 / IP68 EMI RFI Flanged Enclosures

Deltron's latest range of IP66 and IP68 aluminium enclosures has now been developed to include enhanced EMI and RFI protection. These enclosures are ideally suitable for the most demanding electrical and environmental conditions in marine, industrial, food preparation, transportation, leisure, military and aerospace. All are certified to BSEN60529:1992

- > 9 standard sizes available with the added benefit of a mounting flange with four pre drilled mounting holes.
- > 7 standard finishes available;
 - plain unpainted
 - grey, black or blue paint in powder coat
 - grey, black or blue paint in nylon coat
- > Sealed to IP68, which is the highest grade of protection defined in BS EN60529:1992. Certified for up to 5 metres for 1 hour
- > Complete with close fitting lids and semi-conductive watertight silicone rubber seal, secured by four, six or eight countersunk stainless steel screws
- > Incorporates a semi-conductive sealing mechanism which maintains conductivity between the lid and box
- > PCB guides in selected sizes for added simplicity
- > Available customised to your requirements including colour matching, silk screen printing and PEM inserts
- > DEM Manufacturing's newly expanded processing department offers a full machining service using CNC machining centres and EdgeCAM software. DEM's highly skilled engineers are qualified and experienced in traditional tool making techniques ensuring delivery of a quality product to your exact specifications
- > DEM's engineers are supported by SolidWORKS 3D modelling software, and have full use of 3D printing facilities
- > DEM also offer a full box build assembly service. Please see our section on Customisation for more details on the services available
- > For detailed drawings and 3D models visit www.dem-uk.com/deltron-enclosures

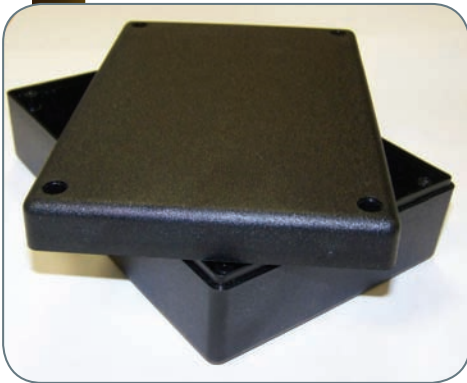


BOX SIZE (MM)					ORDER CODE		
PCB guide	L	L (exc Flg)	W	H	Plain	Powder Coated	Nylon Coated
•	114.3	89.2	35.1	30.5	483-C010	484-C010**	485-C010**
•	139.7	114.1	63.6	30.5	483-C020	484-C020**	485-C020**
•	139.7	114.2	89.1	55.9	483-C030	484-C030**	485-C030**
•	139.7	114.7	63.7	55.9	483-C040	484-C040**	485-C040**
•	202	171.8	120.8	55.9	483-C050	484-C050**	485-C050**
•	202	171.8	120.8	106.7	483-C060	484-C060**	485-C060**
•	252	222.6	146.4	55.9	483-C070	484-C070**	485-C070**
•	170	140	101.6	77	483-C100	484-C100**	485-C100**
•	150	119.8	100.2	36	483-C120	484-C120**	485-C120**

• Boxes with PCB guides **Colour Option - Code Suffix: Grey = A Blue = B Black = E



ABS / Polycarbonate Enclosures



ABS and polycarbonate enclosures offer the engineer a multi-purpose, low cost lightweight solution for electronic / electrical assemblies, which can be selected from a standard range or as a custom solution. DEM Manufacturing can design an enclosure to meet exact requirements and these can then be manufactured in DEM's in-house fully equipped processing department, using high specification injection moulding equipment and CAD/CAM software. In addition to this, all Deltron Enclosures can be customised to your exact requirements.

Deltron's standard range of plastic enclosures is available in 10 regular colour options including clear, and in various shapes, sizes and finishes.

- > Easily customised
- > Close fitting lids
- > Flame retardant available
- > DEM's engineers are supported by SolidWORKS 3D modelling software, and have full use of 3D printing facilities
- > Full box build assembly service

Customisation

DEM Manufacturing offers a full customising solution to engineers and designers with full service machining and finishing. Typical industries served include aerospace, military, medical and food preparation, and with designs ranging from single apertures to complex multi machined and assembled solutions, all Deltron Enclosures can be supplied with a variety of finishes, some of which are listed below.

DEM Manufacturing has been developing aluminium and ABS / polycarbonate enclosures for over 40 years. Throughout this time significant investment has been made in its facilities, equipment and people, to maintain its position as a leading European manufacturer and supplier of high quality industrial enclosures. DEM's engineers are experienced in the latest 3D engineering software packages and use EdgeCAM and SolidWORKS extensively to produce high quality designs, and prototype 3D models.

In addition to a broad range of aluminium and ABS / polycarbonate enclosures, Deltron can also offer bespoke solutions using many different materials such as sheet metal, and can also offer a customisation service on other manufacturers' enclosures. If this is of interest, please contact DEM's technical team who will not only answer any questions you may have, but can also assist with design, sourcing and planning.

DEM's in-house processing department includes the following equipment

XYZ 1010 4 Axis CNC Machine	Bridgeport 760 VMC	Da Li 1020BA CNC
Colchester Lathe	Bridgeport Interact CNC	Bridgeport Milling Machine
Jones Shipman Surface Grinder	Hurco 580 Spark Eroder	

Typical processes and finishing services include, but are not limited to

Processes

Holes	Cutout	Slots	Louvres	Studs	PEMS	Nuts
Standoffs	Hinges	Assembly	Testing	Handles	Sourcing	

Finishes

Paint	Powder Coat	Nylon Coat	Custom Colours	
Silk Screen	Engraving	Iridite	Chromate	Anodise

What Happens Next...

If you would like to know more, send your specifications by email, fax or post and we will send a quotation back to you within 2 working days. Once the quotation is accepted our engineers will create a 2D or 3D drawing using SolidWORKS, and when the drawing is approved, we can provide a 3D model in just a few days!

and not forgetting...

Box Build Service

As part of Deltron's full 'one stop' solution for design, engineering finishing and box build, DEM Manufacturing is able to offer a full box build service using its sister companies CCS Electronics and CTL Manufacturing.

About Us

Established in 1946, Deltron Components (now DEM Manufacturing) has been recognised as a market leader in the manufacture and supply of aluminium enclosures.

In addition to standard aluminium enclosures, DEM provide a custom solution service including all types of **materials**, **machining** and **finishing requirements**. For example:

- Materials -** ABS, Aluminium, Mild Steel etc
- Machining -** All forms of apertures
- Finishing -** Pre-treatment, including Iridite NCP
Nylon / Powder Coating to BS and RAL standards
Screen Printing and Engraving

DEM Manufacturing is a division of Alpha 3 Manufacturing Limited, which also incorporates CCS Electronics and CTL Manufacturing.

DEM Manufacturing manufacture a wide range of electro-mechanical solutions including EMC filters, aluminium enclosures, professional audio connectors and broadcast patching products.

CCS Electronics is a sub-contract manufacturer specialising in the manufacture of cable harness, box build and electro-mechanical assembly. CCS is highly experienced in a wide range of industries including industrial, medical, wafer fab, test and measurement, military and automotive.

CTL Manufacturing is a sub-contract manufacturer specialising in the manufacture of cable harness, looms, wired conduits, electro-mechanical assembly, panel and cabinet wiring. CTL has a vast wealth of experience and expertise drawn from a wide range of industries including, security, military, medical, traffic monitoring and aviation.

Contact Us

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