



23-Jun-2016

**PCN #:**P-16-013186

**Subject:**Heavy Duty Connectors

**Description of Change:** Manufacturing location change. Following Part Numbers will be transferred from TE Trutnov, Cz to TE Bydgoszcz, Poland. The new location is ISO 9001 and TS 16949 certified and will implement / certify to IRIS. The TS certification gives the new location an excellent foundation to reach the IRIS requirements. We are following the IRIS implementation protocol which demands that as part of the certification process the manufacturing location must run production for 3 months minimum at IRIS required status before the approval audit takes place. This means there will be a period when TE is manufacturing and supplying from a non-IRIS certified location. The TS certification gives the new location an excellent foundation to reach the IRIS requirements.

**Reason:** Dear Customer, as a result of our continuous strive for improving our processes, we hereby inform you about a transfer of tools and/or processes. The transfer is executed by following a strict transfer procedure, which guarantees no negative influence on quality, ability to supply and form-fit-function of the concerned products. The new manufacturing location is under a certified quality management system according the standard industry requirements. An internal release based on our specifications will be executed before any parts will be delivered, which guarantees the performance.

**Impact of Change:**Manufacturing location change

**Key Dates:**

**Contact By Date:**04-Nov-2016

**Implementation Date:**04-Nov-2016

**Product Affected**

2-1102271-2

## **Product Affected**

4-1102710-5

1-1102656-5

2-1102249-8

1-1102362-6

2-1103338-6

1245205-4

2-1103350-1

2-1102351-6

1-1102433-7

1-1103416-7

7-1103414-1

(Alias Part Numbers:

"CE0610-000"

"AMPS-7-1103414-1")

1-1102551-2

5-1105100-3

1-1103339-6

1-1102382-7

1-1102509-1

8-1108772-2

(Alias Part Numbers:

"CE0719-000"

"AMPS-8-1108772-2")

1-1103416-8

1-1103311-6

1-1106465-1

2-1102295-7

1-1102602-5

2-1102305-2

1-1103305-1

2-1102108-2

4-1102703-5

1-1102319-6

(Alias Part Numbers:

"HTSS-1-1102319-6"

"645738-000")

1-1107005-2

1110953-9

1-1103703-1

1-1102345-6

**Product Affected**

2-1103216-3

(Alias Part Numbers:

"CA3569-000"

"AMPS-2-1103216-3")

4-1102707-5

7-1106505-0

1-1102371-7

2-1102291-2

2-1102286-2

2-1102620-5

2-1102570-6

1-1102448-2

2-1103206-3

(Alias Part Numbers:

"968880-000"

"HTSS-110320623")

1-1102564-6

1-1103638-8

2-1102276-8

1-1103641-8

1-1104207-1

(Alias Part Numbers:

"107464-000"

"HTSS-110420711")

1-1102346-7

(Alias Part Numbers:

"113418-000"

"HTSS-110234617")

1-1102496-1

1-1103074-2

1-1102474-2

1-1102533-7

1-1106470-0

1-1102360-2

(Alias Part Numbers:

"467808-000"

"HTSS-110236012")

1-1102343-6

1110955-3

2-1102267-6

**Product Affected**

1-1102604-5

3-1105151-2

1-1102347-6

4-1106303-9

1-1102351-7

2-1102267-1

7-1103638-1

(Alias Part Numbers:

"CE0684-000"

"AMPS-7-1103638-1")

2-1102110-2

2-1106311-9

1245205-1

1-1103709-1

2-1102319-7

1-1106449-4

2-1105150-1

1-1103360-6

2-1102360-2

1-1102467-7

(Alias Part Numbers:

"CE0623-000"

"AMPS-1-1102467-7")

9-1103638-5

2-1102289-7

1-1102640-5

1-1102585-2

2-1102295-6

1-1102319-3

1-1102616-5

1-1102489-2

(Alias Part Numbers:

"CE0626-000"

"AMPS-1-1102489-2")

1-1106430-6

2-1102319-3

5-1106004-9

9-1103639-5

1-1102530-7

5-1102604-5

## **Product Affected**

1-1102496-7

(Alias Part Numbers:

"CE0633-000"

"AMPS-1-1102496-7")

1-1103302-6

2-1102664-5

(Alias Part Numbers:

"730104-000"

"HTSS-110266425")

2-1102291-1

1-1103640-8

1-1103710-1

1-1102502-6

(Alias Part Numbers:

"CE0641-000"

"AMPS-1-1102502-6")

1-1102539-7

2-1103000-3

1-1104453-5

9-1103640-5

7-1103635-1

(Alias Part Numbers:

"CE0647-000"

"AMPS-7-1103635-1")

2-1102619-5

1-1102331-8

1-1102605-5

1-1102565-6

3-1102759-5

1-1102507-2

(Alias Part Numbers:

"CE0635-000"

"AMPS-1-1102507-2")

1-1103074-1

1-1105151-1

2-1102352-1

4-1102706-5

2-1102640-5

1-1102354-8

1-1102332-1

## **Product Affected**

4-1106202-5

1-1107001-2

3-1106470-0

1-1103343-6

(Alias Part Numbers:

"434828-000"

"HTSS-110334316")

1-1103338-3

4-1105150-2

3-1102736-5

1-1102593-6

1-1106419-2

7-1103640-1

(Alias Part Numbers:

"CE0687-000"

"AMPS-7-1103640-1")

2-1102291-8

1-1103704-1

(Alias Part Numbers:

"275378-000"

"HTSS-110370411")

7-1103415-1

(Alias Part Numbers:

"CE0611-000"

"AMPS-7-1103415-1")

1-1102373-7

2-1102261-1

1-1103358-1

(Alias Part Numbers:

"CE0682-000"

"AMPS-1-1103358-1")

1-1102498-7

1-1106423-1

4-1105100-3

1-1107007-2

2-1103344-7

1245205-2

2-1104020-3

(Alias Part Numbers:

"CA6514-000"

**Product Affected**

"AMPS-2-1104020-3")

2-1102624-5

1-1106319-9

7-1103639-9

1-1102532-7

2-1102340-2

2-1102296-2

1-1102333-1

1-1102651-5

1-1102324-6

7-1102296-1

1-1102436-7

2-1102292-6

1-1102505-1

2-1102109-2

2-1103620-3

3-1105101-3

2-1102325-6

2-1102261-3

7-1103641-1

(Alias Part Numbers:

"CE0688-000"

"AMPS-7-1103641-1")

1-1102325-6

(Alias Part Numbers:

"CE0676-000"

"AMPS-1-1102325-6")

1-1102385-7

7-1103641-9

1110960-1

2-1102261-6

1-1106434-0

2-1106216-1

2-1102267-7

2-1102308-6

2-1102571-7

1-1102459-7

1-1103355-1

1-1103366-6

2-1102274-1

## **Product Affected**

1-1102603-5

2-1102385-7

1110960-2

1-1102432-7

1-1102496-6

(Alias Part Numbers:

"CE0640-000"

"AMPS-1-1102496-6")

1-1103337-6

1-1106452-7

1-1102646-5

1-1103639-1

(Alias Part Numbers:

"AMPS-1-1103639-1"

"D64114-000")

2-1103415-3

(Alias Part Numbers:

"CE0609-000"

"AMPS-2-1103415-3")

1-1103344-7

(Alias Part Numbers:

"CE0671-000"

"AMPS-1-1103344-7")

2-1102360-6

(Alias Part Numbers:

"123992-000"

"HTSS-110236026")

2-1102603-5

(Alias Part Numbers:

"595692-000"

"HTSS-110260325")

1-1103711-1

2-1102635-5

1-1103338-6

(Alias Part Numbers:

"CE0679-000"

"AMPS-1-1103338-6")

3-1106505-5

2-1102379-7

3-1102720-5



**Product Affected**

1-1103350-2

(Alias Part Numbers:

"CE0672-000"

"AMPS-1-1103350-2")

3-1102725-5

2-1104004-3

1-1102391-2

1-1102499-6

4-1106302-9

(Alias Part Numbers:

"460308-000"

"HTSS-110630249")

2-1102343-6

2-1103346-1

2-1104016-3

1-1102566-7

3-1106202-5

2-1102240-3

3-1102710-5

3-1106470-9

1-1102538-7

(Alias Part Numbers:

"659528-000"

"HTSS-110253817")

2-1103110-3

(Alias Part Numbers:

"CE0686-000"

"AMPS-2-1103110-3")

1-1103352-1

1-1103701-1

1-1103641-9

1-1102324-1

2-1102107-2

1-1102328-1

5-1105151-2

1-1102466-7

1-1102376-7

1-1102499-7

2-1106001-9

3-1102743-5

**Product Affected**

2-1102378-7

1-1110952-0

1110960-3

1-1102505-7

2-1102343-2

7-1106302-9

(Alias Part Numbers:

"630910-000"

"HTSS-110630279")

2-1103640-9

(Alias Part Numbers:

"329002-000"

"HTSS-110364029")

2-1102461-7

1-1103416-9

1-1102567-7

(Alias Part Numbers:

"CE0654-000"

"AMPS-1-1102567-7")

3-1105150-2

2-1102105-2

3-1102734-5

2-1103032-3

(Alias Part Numbers:

"656018-000"

"AMPS-2-1103032-3")

2-1104022-3

1-1102379-7

1-1103639-9

4-1102759-5

1-1102446-2

1-1102461-7

(Alias Part Numbers:

"CE0622-000"

"AMPS-1-1102461-7")

1-1103708-1

1-1103713-1

1-1103640-1

(Alias Part Numbers:

"C82039-000"

**Product Affected**

"AMPS-1-1103640-1")

1-1104454-5

(Alias Part Numbers:

"477086-000"

"HTSS-110445415")

1-1102573-7

1-1106465-2

1-1102323-6

4-1102760-5

1-1106303-9

(Alias Part Numbers:

"023854-000"

"HTSS-110630319")

4-1102735-5

1-1102319-7

1-1103501-1

2-1102286-6

3-1102722-5

1-1102564-7

2-1102310-2

1-1103500-1

2-1102243-7

1-1103341-6

1-1102343-2

(Alias Part Numbers:

"CE0668-000"

"AMPS-1-1102343-2")

2-1107005-2

4-1106003-9

3-1102715-5

1-1102384-7

4-1102704-5

1-1102348-6

1-1102564-1

1-1106469-2

1-1103336-6

2-1103106-3

(Alias Part Numbers:

"637390-000"

"HTSS-110310623")

## **Product Affected**

1-1102655-5

2-1102570-7

4-1102716-5

1-1102356-8

1-1103308-6

2-1102467-7

2-1102617-5

1-1102340-6

2-1102264-6

(Alias Part Numbers:

"HTSS-2-1102264-6"

"490862-000")

1-1102350-6

1-1102767-0

2-1102296-8

1-1102495-6

1-1106470-8

(Alias Part Numbers:

"D68454-000"

"AMPS-1-1106470-8")

7-1106506-0

4-1102736-5

2-1103417-7

2-1103220-3

(Alias Part Numbers:

"CA3570-000"

"AMPS-2-1103220-3")

1-1102617-5

1-1102502-7

(Alias Part Numbers:

"CE0634-000"

"AMPS-1-1102502-7")

2-1103002-3

(Alias Part Numbers:

"225052-000"

"HTSS-110300223")

1-1102319-1

1-1107000-2

1-1102427-7

2-1102292-7

**Product Affected**

2-1106206-7

(Alias Part Numbers:

"148082-000"

"HTSS-110620627")

1-1103366-2

2-1102472-2

1-1102537-7

4-1102714-5

1-1102618-5

7-1103638-9

1-1102584-2

2-1102611-5

1-1106465-9

1245205-3

1-1103341-1

1-1106414-2

1-1103341-7

1-1102523-6

5-1102610-5

1-1102579-1

(Alias Part Numbers:

"220192-000"

"HTSS-110257911")

1-1103346-8

2-1103416-3

(Alias Part Numbers:

"CE0614-000"

"AMPS-2-1103416-3")

1-1106449-2

1-1106470-1

3-1102718-5

1-1103353-1

1-1102388-7

2-1106449-5

1-1102458-2

2-1103005-3

2-1106465-4

1-1103638-9

1-1103346-1

1-1106301-9

**Product Affected**

(Alias Part Numbers:

"CE0590-000"

"AMPS-1-1106301-9")

1-1103640-9

2-1102610-5

2-1103414-3

(Alias Part Numbers:

"CE0608-000"

"AMPS-2-1103414-3")

1-1102764-1

4-1102755-5

1-1102352-1

(Alias Part Numbers:

"364876-000"

"HTSS-110235211")

1-1102348-7

2-1102289-1

1-1102348-3

2-1102505-7

1-1102340-2

(Alias Part Numbers:

"CE0666-000"

"AMPS-1-1102340-2")

2-1105351-1

1-1102561-2

3-1106201-5

1-1102587-1

(Alias Part Numbers:

"CE0663-000"

"AMPS-1-1102587-1")

4-1102727-5

2-1102626-5

1-1106001-9

(Alias Part Numbers:

"C40737-000"

"AMPS-1-1106001-9")

1-1106314-9

7-1103417-1

(Alias Part Numbers:

"CE0617-000"

## **Product Affected**

"AMPS-7-1103417-1")

1-1102464-3

1-1102644-5

2-1103107-3

(Alias Part Numbers:

"432984-000"

"HTSS-110310723")

1-1102354-1

1-1102649-5

1-1106306-9

(Alias Part Numbers:

"CE0587-000"

"AMPS-1-1106306-9")

2-1106214-0

1-1102664-5

1-1103639-8

1-1106451-0

1-1103074-3

1-1103349-1

1245205-5

1-1103336-1

3-1106470-1

2-1102305-6

1-1102505-6

1-1102573-6

(Alias Part Numbers:

"CE0662-000"

"AMPS-1-1102573-6")

5-1106050-1

1-1102356-1

1-1106414-1

1-1102331-2

(Alias Part Numbers:

"CE0667-000"

"AMPS-1-1102331-2")

4-1102730-5

1-1106452-4

2-1106216-0

1-1103505-1

3-1102728-5

**Product Affected**

1-1102326-7

2-1102663-5

1-1102362-2

1-1102452-2

1-1102426-7

2-1102496-7

1-1103502-1

1-1102570-1

4-1106200-5

(Alias Part Numbers:

"295056-000"

"HTSS-110620045")

1-1102353-1

2-1104029-3

1-1102572-7

2-1102316-6

7-1103417-7

1-1102360-6

1-1103343-7

1-1102348-1

1110953-7

1110955-4

2-1103004-3

2-1102459-7

4-1102725-5

3-1102755-5

2-1102308-2

4-1102718-5

1-1102572-6

7-1103634-1

(Alias Part Numbers:

"CE0646-000"

"AMPS-7-1103634-1")

2-1102376-7

2-1103341-6

1-1103364-2

(Alias Part Numbers:

"CE0673-000"

"AMPS-1-1103364-2")

1-1103416-1



## **Product Affected**

(Alias Part Numbers:

"CE0612-000"

"AMPS-1-1103416-1")

1-1106004-9

2-1102567-7

1-1102567-6

(Alias Part Numbers:

"CE0661-000"

"AMPS-1-1102567-6")

1-1102635-5

2-1102274-2

3-1105100-3

1-1102328-7

1-1103358-2

(Alias Part Numbers:

"CE0674-000"

"AMPS-1-1103358-2")

2-1102328-7

7-1103636-1

(Alias Part Numbers:

"CE0648-000"

"CE0724-000"

"AMPS-7-1103636-1")

1-1106414-3

2-1102271-8

1-1102375-7

2-1102100-7

1-1102364-6

6-1106302-9

1-1102351-6

1-1102563-6

1110953-5

1-1103364-6

2-1102591-6

1-1103344-6

(Alias Part Numbers:

"CE0680-000"

"AMPS-1-1103344-6")

2-1102251-2

9-1103640-3

## **Product Affected**

2-1102564-7

2-1103639-9

4-1102708-5

2-1103003-3

7-1103416-1

(Alias Part Numbers:

"CE0616-000"

"AMPS-7-1103416-1")

2-1102270-6

1-1102516-1

1-1103074-4

1-1102381-7

1-1102601-5

1-1102555-2

2-1103010-3

(Alias Part Numbers:

"025424-000"

"HTSS-110301023")

1-1102610-5

1-1102328-6

(Alias Part Numbers:

"HTSS-1-1102328-6"

"723048-000")

1-1103338-7

(Alias Part Numbers:

"CE0670-000"

"AMPS-1-1103338-7")

1-1102573-1

2-1103417-3

(Alias Part Numbers:

"CE0615-000"

"AMPS-2-1103417-3")

1-1103350-8

1-1102766-0

1-1102577-1

2-1103009-3

(Alias Part Numbers:

"059006-000"

"HTSS-110300923")

5-1106001-9

## **Product Affected**

1110953-8

2-1102248-2

2-1103204-3

(Alias Part Numbers:

"717422-000"

"HTSS-110320423")

1-1103705-1

(Alias Part Numbers:

"606574-000"

"HTSS-110370511")

2-1106449-4

1-1102591-6

3-1102716-5

1-1103636-1

(Alias Part Numbers:

"HTSS-1-1103636-1"

"015758-000")

5-1102616-5

1-1102430-7

5-1102103-7

5-1105101-3

3-1106200-5

2-1103109-3

(Alias Part Numbers:

"768676-000"

"HTSS-110310923")

2-1102605-5

1-1102464-7

1-1102529-7

2-1103108-3

(Alias Part Numbers:

"CE0618-000"

"AMPS-2-1103108-3")

1-1102665-5

3-1106449-4

1-1103308-1

2-1103011-3

(Alias Part Numbers:

"803038-000"

"HTSS-110301123")

**Product Affected**

2-1103111-3

(Alias Part Numbers:

"452190-000"

"HTSS-110311123")

1110952-1

1-1102325-1

3-1102724-5

1-1106448-1

1-1103335-6

2-1102328-6

9-1110028-5

2-1102340-6

7-1103637-1

(Alias Part Numbers:

"CE0649-000"

"CE0725-000"

"AMPS-7-1103637-1")

1-1102570-7

(Alias Part Numbers:

"CE0655-000"

"AMPS-1-1102570-7")

1-1102345-2

2-1102261-7

(Alias Part Numbers:

"687012-000"

"HTSS-110226127")

1-1103344-1

2-1103344-6

3-1102723-5

1-1102330-1

(Alias Part Numbers:

"CA4107-000"

"AMPS-1-1102330-1")

1-1106461-0

1-1106449-0

4-1102712-5

1-1103702-1

1-1102570-6

1-1106465-5

1-1102560-2

**Product Affected**

2-1102249-2

1-1106307-9

(Alias Part Numbers:

"260618-000"

"HTSS-110630719")

1-1102581-1

1-1102589-2

2-1102301-8

1-1103700-1

2-1102283-6

1-1102455-2

2-1102536-7

1-1103504-1

4-1106001-9

2-1102319-6

2-1102351-7

2-1102299-1

3-1102703-5

2-1102253-2

1-1102496-3

4-1102723-5

1-1103338-1

4-1105151-2

1245276-2

1-1102536-7

1-1102352-2

1-1102389-2

1-1102342-6

2-1102263-6

(Alias Part Numbers:

"280724-000"

"HTSS-110226326")

1-1102567-3

1-1102567-1

2-1104006-3

1-1102764-0

4-1102705-5

1-1106452-1

1-1106477-0

4-1102726-5

## **Product Affected**

7-1103639-1

(Alias Part Numbers:

"CE0685-000"

"AMPS-7-1103639-1")

7-1102572-6

1-1104205-1

(Alias Part Numbers:

"195968-000"

"HTSS-110420511")

2-1102271-1

(Alias Part Numbers:

"557648-000"

"HTSS-110227121")

1-1102638-5

2-1102276-1

3-1102700-5

1-1103345-1

4-1106050-1

3-1106203-5

1-1103337-7

4-1102715-5

1-1102323-1

1-1102346-6

1-1102325-7

(Alias Part Numbers:

"CE0665-000"

"AMPS-1-1102325-7")

1-1102624-5

1-1110028-0

2-1102319-1

1-1102566-6

2-1102612-5

1-1102584-1

3-1102760-5

2-1102155-6

1-1102631-5

2-1102288-2

1-1103414-1

(Alias Part Numbers:

"CE0606-000"

**Product Affected**

"AMPS-1-1103414-1")

1-1102511-1

1110951-2

1-1104206-1

(Alias Part Numbers:

"276720-000"

"HTSS-110420611")

1-1102564-3

2-1102766-0

2-1102502-6

2-1102307-2

1-1102575-2

2-1102389-2

2-1103001-3

4-1102720-5

1-1102499-3

1-1103350-1

(Alias Part Numbers:

"CE0681-000"

"AMPS-1-1103350-1")

1-1106449-1

2-1103008-3

(Alias Part Numbers:

"211114-000"

"HTSS-110300823")

1-1102626-5

1-1103355-2

1-1102425-7

1-1103637-1

(Alias Part Numbers:

"HTSS-1-1103637-1"

"690104-000")

1-1102600-5

1-1103352-2

2-1102316-7

1-1110953-1

4-1102722-5

1-1103336-7

1-1108759-2

(Alias Part Numbers:

**Product Affected**

"CE0593-000"

"AMPS-1-1108759-2")

2-1102331-1

3-1106004-9

3-1102714-5

1-1110021-2



The dates on the product change notification (PCN) are best estimate dates determined at the time of issuance. Actual implementation dates may vary from such dates.

The change described in the PCN can be withdrawn, without notice, for any or all of the products identified on the PCN.

TE Connectivity corporate policy is for PCNs to be valid for 60 days and obsolescence notices to be valid for 180 days after date of issue.

For confirmation or additional information on the change, please contact the TE Connectivity Product Information Center at 800-522-6752 or your TE Connectivity Sales Representative.